

# Work Order ID 105627

Wednesday, September 04, 2013 11:44:27 A

**\*105627\***

Page 1

Item ID: D204-635-011

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 8/9/2013 Req'd Qty: 1.00 **\*1\***

Customer: CA1AN01

Reference: RMA RA111517 - RETURN

Approvals: Process Plan:

Date: 13-9-4

Tooling:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

Draw Nbr Revision Nbr

IIN-D204-635

G

100

0.00

**\*100\***

QC

Memo

0.00

Quality Control

INSPECT RA 111517

D204-635-011 x 1 B91599 CHG010

108263  
108264  
108265  
108266

REMOVE AND QUARANTINE

D2571 X 1 B 84989  
D2572 X 1 B 85011  
D2573 X 1 B 88963  
D2574 X 1 B 89393

W# to  
place in ENG.

REMOVE AND BRING BACK TO MEL

TO CREATE A REWORK ORDER FOR THE FOLLOWING PARTS:

D3405-041 X 1 B 86762  
D3405-043 X 1 B 86757  
D3407-041 X 1 B 89105  
D2876 X 2 B 86442  
D2877 X 2 B 87227 87292

PUT BACK INTO STK UNDER  
ORIGINAL BATCH NUMBER.

D2747 x 4 # 86439

D3533-1 x 2 # 87348

D2570 x 21 # 88781

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL 1-613-632-5200	
P/N	D204-635-011	CHG	CHG010
DESC.	Skidtube	STC	SH96-88
LOT	B91599	SIC	SR00568NY
MODEL	BEN 204000-17TH-17TH	SIC	
PATENTS: US #5735484 CA #2222184 EUROPEAN No # 0828655		0272	

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**\*105627\***

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Item ID: D204-635-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 8/9/2013 Req'd Qty: 1.00

**\*1\***

Customer: CAIAN01

Reference: RMA RA111517

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

105

0.00

**\*105\***

HandFinish

Memo

0.00

Hand Finishing

TOUCH UP WITH PAINT IF NECESSARY

1 6 BL B-9-6.

106

0.00

**\*106\***

QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

JAS  
27  
2-89  
B96

110

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

COMPLETE KIT WITH K-KIT  
ID AND STOCK UNDER NEW BATCH NUMBERDAS  
06  
9-89

13/9/20

DAS  
31  
9-89

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Wednesday, September 04, 2013 11:44:27 A

Item ID: D204-635-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 8/9/2013 Req'd Qty: 1.00

**\*1\***

Customer: CA1AN01

Reference: RMA RA111517

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

QC

Memo

0.00

Quality Control

CHG010

13/10/02 DJ

13-10-2

# Picklist Print

Friday, August 30, 2013 2:00:02 PM

Page 1

Work Order ID: 105627

Parent Item: D204-635-011

Parent Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013

Required Date: 8/9/2013

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP Rev:G02.08.28Removed QC5 KJ

IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD verf:EC

IPP Rev J 09.01.28 DSI 9418 rvB EC verifiedby:DD IPP REV:K 10.12.01 as per chg008

DD verf:EC

IPP REV:L 12.01.23 AS PER ECN11-684 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D204-635-011 Skidtube Fits LH or RH		Manufactured	No				Each	5.0000		1			

Location	Loc Qty	Loc Code
FG	2	
101933	1	
101934	1	
FG073	2	
98988	1	
98989	1	
FG083	1	
105771	1	

D2571  
Saddle, Fwd, Out

Manufactured No Each 9.0000

Location	Loc Qty	Loc Code
ST441	9	
103422	2	
11644	1	
88194	2	
89090	4	

D2572  
Saddle, Fwd, In

Manufactured No Each 5.0000

Location	Loc Qty	Loc Code
ST441	5	
101015	1	
71107	2	
86889	2	

1 x 91599  
MF  
13-830

B84982-1 S 13/09/104

B89011-1 S 13/09/104

# Picklist Print

Friday, August 30, 2013 2:00:02 PM

Page 2

Work Order ID: 105627  
Parent Item: D204-635-011  
Parent Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013

Required Date: 8/9/2013

Start Qty: 1.00

Required Qty: 1.00

D2573 Manufactured No Each 4.0000  
Saddle, Aft, Out

B 8896<sup>1</sup>3 S 13/09/04

Location	Loc Qty	Loc Code
ST429	2	
88809	2	
ST442	2	
101819	2	

D2574 Manufactured No Each 2.0000  
Saddle, Aft, In

B 8939<sup>1</sup>3 S 13/09/04

Location	Loc Qty	Loc Code
ST429	2	
86958	2	

D2876 Manufactured No Each 49.0000  
Saddle Spacer

B 272<sup>2</sup>29 S 13/09/04

Location	Loc Qty	Loc Code
ST020	44	
100354	6	
100854	12	
102422	24	
89181	1	
92502	1	
ST022	5	
103499	5	

D2877 Manufactured No Each 59.0000  
Saddle Spacer

B 8644<sup>2</sup>2 S 13/09/04

Location	Loc Qty	Loc Code
ST020	59	
100477	6	
101020	11	
103013	32	
104607	8	
86442	2	

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Shop Packet Print

Page 2

# Picklist Print

Friday, August 30, 2013 2:00:04 PM

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Work Order ID: 105627  
Parent Item: D204-635-011  
Parent Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013 Required Date: 8/9/2013  
Start Qty: 1.00 Required Qty: 1.00

D3405-041 Manufactured No Each 5.0000  
GH Lug

B 86762 8/3/04

Location	Loc Qty	Loc Code
ST423	5	
62227	2	
77000	2	
89218	1	

D3405-043 Manufactured No Each 9.0000  
GH0

B 86757 8/3/04

Location	Loc Qty	Loc Code
ST468	8	
102446	6	
99690	2	
ST478	1	
82038	1	

D3407-041 Manufactured No Each 17.0000  
Tow Ring

B 89105-1 8/3/04

Location	Loc Qty	Loc Code
ST463	3	
88213	3	
ST465	14	
102347	14	

K10003 Manufactured No Each 1.0000  
Saddle

105363 DAS 06 9-08

Location	Loc Qty	Loc Code
PKG014	1	
104579	1	

D 8/3/04

Friday, August 30, 2013 2:00:08 PM

Shop Packet Print

Page 3

# Picklist Print

October-17-12 9:51:01 AM

Page 1

Work Order ID: 91599

Parent Item: D204-635-011

Parent Item Name: Skidtube

Start Date: 10/22/12

Required Date: 11/02/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:G02.08.28Removed QC5 KJ  
IPP Rev:II 08-08-12 now @ chg 006 (DSI 9418) DD verf:EC  
IPP Rev J 09.01.28 DSI 9418 rvB EC verifiedby:DD IPP REV:K 10.12.01 as per chg008  
DD verf:EC IPP REV:L 12.01.23 AS PER ECN11-684 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D204-635-041  
Replacement Skidtube

Manufactured

No

110

Each

1.0000

1

1

9/16/12

Location

Loc Qty

Loc Code

Mezz

1

21564

1

K10003

Saddle, D205-634-011

Manufactured

No

110

Each

3.0000

1

1

B89272

Location

Loc Qty

Loc Code

FG

3

89272

3

12/1/12  
105363



Parent Item ID	Reason	Lot Qty	Lot Nbr	Lot Trans Date
AN4-51A	89272	-64	122993	9/24/2012 11:36
AN4-6A	89272	-128	122151	9/11/2012 11:34
AN4C46A	89272	-4	122519	9/11/2012 11:34
AN4C46A	89272	-8	123116	9/24/2012 11:36
AN4C46A	89272	-20	122843	9/11/2012 11:34
AN6-12A	89272	-64	122814	9/11/2012 11:34
D2570	89272	-192	88781	9/11/2012 11:34
D2571	89272	-6	86661	9/11/2012 11:34
D2571	89272	-2	84939	9/11/2012 11:34
D2572	89272	-1	89322	9/11/2012 11:34
D2572	89272	-4	88484	9/11/2012 11:34
D2572	89272	-3	89011	9/11/2012 11:34
D2573	89272	-7	88963	9/24/2012 11:36
D2573	89272	-1	86966	9/11/2012 11:34
D2574	89272	-7	89393	9/11/2012 11:34
D2574	89272	-1	86957	9/24/2012 11:36
D2747	89272	-32	86439	9/11/2012 11:34
D2876	89272	-2	83323	9/11/2012 11:34
D2876	89272	-14	87292	9/11/2012 11:34
D2877	89272	-12	86442	9/11/2012 11:34
D2877	89272	-4	86890	9/11/2012 11:34
D3405-041	89272	-2	86762	9/11/2012 11:34
D3405-041	89272	-3	87370	9/11/2012 11:34
D3405-041	89272	-3	86762	9/11/2012 11:34
D3405-043	89272	-8	86757	9/11/2012 11:34
D3407-041	89272	-8	89105	9/24/2012 11:36
D3417-5	89272	-16	86872	9/11/2012 11:34
D3456-1	89272	-8	85223	9/11/2012 11:34
D3533-1	89272	-16	87348	9/11/2012 11:34
MS21042L4	89272	-192	122452	9/11/2012 11:34
MS21043-4	89272	-23	122452	9/11/2012 11:34
MS21043-4	89272	-17	122141	9/11/2012 11:34
NAS1149D0463J	89272	-245	122452	9/11/2012 11:34
NAS1149D0463J	89272	-11	122441	9/11/2012 11:34
NAS1149D0663J	89272	-64	122452	9/11/2012 11:34



# RA 111517 D205-635-011

## B91681 & B91599

Received @ Dart August 6th, 2013  
Inspected @ Dart August 6th, 2013

CUSTOMER: A1 ANHERMA AIRCRAFT SUPPLIES  
CUSTOMER CONTACT: FREEDY GODOY  
SHIPPED FROM: WESTON FL, USA

### Instructions for RA 111517 D204-635-011 B91681 & B91599 CHG 010

- Still at current CHG
- Tubes have minor touch ups needed
- Kits need all new hardware due to it all being used by supplier
- Following "D" parts need to be added qty per IIN/BOM
  - D3353-1
  - D2747
  - D2570
- Following parts need to be striped, re alodined and re powder coated
  - D2571 B86661 & B84982
  - D2572 B88484 & B89011
  - D2573 B88963 qty x 2
  - D2574 B89393 qty x 2
  - D3405-041 B86762 qty x2
  - D3405-043 B86757 qty x2
  - D3407-041 B89105 qty x2
- D2877 B86442 qty x4 & D2876 B872295 qty x4 need to be re alodined

Time Estimate = 10 HOURS

Departments Required: Stores & Finishing

Pictures Attached = NO

QTY INSPECTED = x2 D204-635-011 B91681 & B91599

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**